



# Enhancing Growth and Zinc Bioavailability in Rice (*Oryza sativa* L.) Cultivars through Agronomic Biofortification Strategies

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## Authors' contributions

This work was carried out in collaboration among all authors. All authors read and approved the final manuscript.

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## ABSTRACT

A field experiment was conducted using four rice varieties viz., Uma, Pournami, Gouri and DRR Dhan 45 under varying levels of ZnSO<sub>4</sub> foliar application (control, 0.1 per cent, 0.5 per cent and 1.0 per cent) in a randomized complete block design. ZnSO<sub>4</sub> @ 1.0 per cent recorded taller plants at panicle initiation (80.5 cm) and harvest stages (113 cm) and was comparable with ZnSO<sub>4</sub> @ 0.5 per cent. Higher tillers per hill and dry matter production were also recorded at panicle initiation and harvest stages with ZnSO<sub>4</sub> @ 1.0 per cent which was statistically similar to ZnSO<sub>4</sub> @ 0.5 per cent. Zinc application at 0.5 per cent and 1.0 per cent enhanced Zn concentration in rough rice, brown rice, white rice, and rice bran. The highest Zn accumulation in white rice (21.2 mg kg<sup>-1</sup>) was achieved with 1.0 per cent ZnSO<sub>4</sub> foliar spray, which was comparable to 0.5 per cent ZnSO<sub>4</sub> spray. Application of 1 per cent ZnSO<sub>4</sub> during maximum tillering and milk stage led to substantial reductions in the phytate: Zn molar ratio in rough rice (28.3), brown rice (32.7), white rice (6.31), and rice bran (25.9). Dhan 45 treated with 1.0 per cent ZnSO<sub>4</sub> achieved the lowest ratios in rough rice (18.9) and brown rice (21.8). Although the 1.0 per cent treatment yielded greater reductions in the phytate: Zn molar ratio, the 0.5 per cent ZnSO<sub>4</sub> treatment produced notable decrease in rough rice (30.2), brown rice (34.8), white rice (6.72), and rice bran (27.6) making it a viable option for lower Zn input. Overall, foliar application of Zn improved Zn bioavailability in both whole grains and milled rice, aligning phytate: Zn molar ratios closer to optimal levels for human nutrition.

**Keywords:** Bioavailability, foliar application; ZnSO<sub>4</sub>; phytate: Zn molar ratio; rice grain fractions.

## 1. INTRODUCTION

The global challenge of micronutrient deficiencies, particularly Zn deficiency continues to affect millions of people worldwide. It is an essential nutrient with a crucial role in structural, regulatory and catalytic functions of human body (Li et al., 2020). According to the National Institute of Health (NIH) dietary guidelines, adult women are advised to consume 8 mg Zn per day, whereas men should aim for 11 mg daily (NIH, 2022). Agronomic biofortification involves the use of micronutrient enriched fertilizer and is an easy and rapid way to enhance the nutritional content of crops. Consuming these fortified crops helps to improve human nutrition (Cakmak and Kutman, 2018). The effectiveness of applying Zn based fertilizers to crops varies depending on factors such as the method of application (e.g., soil, foliar, seed priming, or combinations), the type of Zn used, timing of the application, as well as the crop's genetic makeup and the environmental conditions in which it is grown (Yaseen and Hussain, 2021 & Prasad et al., 2014). Most rice genotypes can mobilize foliar applied Zn from the leaves to the grains; however, this ability may differ depending on the plant genetic composition and soil Zn availability (Mabesa et al., 2013). The enrichment of Zn in grains should be evaluated in relation to changes in other key nutritional traits of the grain, such as concentrations of iron, phytic acid, the phytic acid to zinc molar ratio, and protein levels (Cakmak et al., 2010 & Hussain et al., 2012). These

compositional changes in grains can influence Zn bioavailability, as it is well recognized that the two main factors affecting Zn absorption in adults are the levels of Zn and phytate in the diet (Miller et al., 2007). Bioavailability conveys the fact that not all of the consumed Zn is really absorbed by human body. Zinc bioavailability refers to the portion of absorbed Zn in the blood stream that is available for use in regular physiological functions (La Frano et al., 2014). The bioavailability of Zn in rice grains is affected by the Zn content in the grain, and enriching rice grains with Zn has significantly increased the amount of bioavailable Zn. However, certain antinutrients like phytic acid can lower Zn bioavailability by binding to Zn and forming indigestible complexes in the human body. Recently several approaches have been proposed to increase the Zn content in grains for enhanced nutritional value. The present study was conducted to assess the impact of Zn foliar application on growth, Zn concentration and bioavailability in grains of selected rice cultivars.

## 2. MATERIALS AND METHODS

### 2.1 Field Parameters

A field trial of rice was conducted on a farmer's field located at 8° 43' N latitude and 76° 45' E longitude, at an elevation of 52 meters above sea level in the southern coastal plains of Kerala during the kharif (rainy) season of 2020-21. The area received 935.8 mm of seasonal rainfall over

50 rainy days, which proved beneficial for crop growth and grain development. The average seasonal temperature ranged from a maximum of 30.3° to 32.7°C and a minimum of 24.5° to 25.9°C.

## 2.2 Experiment Layout

The field experiment was designed using a two factor factorial randomized complete block layout, with three replications and 16 treatment combinations.

## 2.3 Treatments

**Varieties:** The treatment included four medium duration rice varieties as factor (V):

V<sub>1</sub>: Uma, V<sub>2</sub>: Pournami, V<sub>3</sub>: Gouri and V<sub>4</sub>: DRR Dhan 45

**Zinc foliar application:** Four levels of foliar Zn application as factor (F) F<sub>1</sub>: control, F<sub>2</sub>: ZnSO<sub>4</sub> @ 0.1 per cent, F<sub>3</sub>: ZnSO<sub>4</sub> @ 0.5 per cent and F<sub>4</sub>: ZnSO<sub>4</sub> @ 1 per cent.

### Treatment combinations:

|                               |                               |                               |                               |
|-------------------------------|-------------------------------|-------------------------------|-------------------------------|
| V <sub>1</sub> f <sub>1</sub> | V <sub>2</sub> f <sub>1</sub> | V <sub>3</sub> f <sub>1</sub> | V <sub>4</sub> f <sub>1</sub> |
| V <sub>1</sub> f <sub>2</sub> | V <sub>2</sub> f <sub>2</sub> | V <sub>3</sub> f <sub>2</sub> | V <sub>4</sub> f <sub>2</sub> |
| V <sub>1</sub> f <sub>3</sub> | V <sub>2</sub> f <sub>3</sub> | V <sub>3</sub> f <sub>3</sub> | V <sub>4</sub> f <sub>3</sub> |
| V <sub>1</sub> f <sub>4</sub> | V <sub>2</sub> f <sub>4</sub> | V <sub>3</sub> f <sub>4</sub> | V <sub>4</sub> f <sub>4</sub> |

*Note: The study involved both biofortified varieties and conventional rice varieties. The key characteristics of the rice varieties used in the study were given in Table 1. Foliar Zn application of the rice crop was applied in two stages with a uniform spray concentration. The initial spray was given during the maximum tillering and the second spray on the milk stage.*

## 2.4 Soil Testing

Before the field experiment, a composite soil sample was collected from a depth of 0-15 cm and analysed for its physio chemical properties. The experimental soil was clay loam in texture, very strongly acidic (pH 5.4), high in organic carbon (1.32 per cent), sufficient in Zn (1.05 mg

kg<sup>-1</sup>), medium in available nitrogen (282 kg ha<sup>-1</sup>), phosphorus (12.7 kg ha<sup>-1</sup>) and potassium (187 kg ha<sup>-1</sup>).

## 2.5 Application of Foliar Spray

In accordance with treatments, the spray solution for foliar Zn fertilization was applied to the crop in the late afternoon, continuing until the solution just started to drip off the leaves, following the recommendations of Cakmak et al. (2010).

## 2.6 Growth Parameters

**Plant height:** Plant height was recorded at maximum tillering, panicle initiation, and at harvest stages using the method described by Gomez (1972). Height was measured from the base of the plant to the tip of the longest leaf or tip of the longest panicle, which ever was longer and the average was recorded in centimetres (cm).

**Tillers per hill:** At maximum tillering, panicle initiation, and harvest stages, tiller counts were obtained from six tagged hills, and the mean value was expressed as number of tillers per hill.

**Dry matter production:** Dry matter production was recorded at maximum tillering and panicle initiation stages, six sample hills were randomly selected and uprooted from the area defined for destructive sampling outside the net plot area leaving the border rows. The samples were washed, air dried in shade and then oven dried till constant weight was attained. The total dry matter production was computed and was expressed in gram per hill. At harvest stage, six sample hills were uprooted, separated into grain and straw, air dried under shade and later oven dried to a constant weight. The dry weight of each sample plant was recorded separately as grain, straw and total dry matter and expressed in gram per hill.

**Table 1. Characteristics of the rice cultivars tested in the experiment**

| Cultivars               | Station                          | Parentage                  | Duration in days | Zn in grains (mg kg <sup>-1</sup> ) | Phytic acid (g kg <sup>-1</sup> ) |
|-------------------------|----------------------------------|----------------------------|------------------|-------------------------------------|-----------------------------------|
| <b>Uma (MO-16)</b>      | Rice Research Station, Monkompou | Cul.12814/ Mo.6            | 120-135          | 13.8                                | 6.12                              |
| <b>Pournami (MO-23)</b> | Rice Research Station, Monkompou | Mo.4/ Cul. 25331           | 115-120          | 15.4                                | 5.99                              |
| <b>Gouri (MO-20)</b>    | Rice Research Station, Monkompou | KAUM 109-1-2- 1/ IET 23739 | 120              | 21.5                                | 6.06                              |

| Cultivars   | Station                                      | Parentage                          | Duration in days | Zn in grains (mg kg <sup>-1</sup> ) | Phytic acid (g kg <sup>-1</sup> ) |
|-------------|--|------------------------------------|------------------|-------------------------------------|-----------------------------------|
| DRR-Dhan 45 | Indian Institute of Rice Research, Hyderabad | IR 73707-45-3-2-3/ IR 77080-B-34-3 | 125              | 28.6                                | 6.28                              |

## 2.7 Collection and Analysis of Rice Grains

The rough rice from each plot was cleaned to eliminate foreign matter, washed to remove dust, air dried, and then oven dried to a constant weight. A representative sample of rough rice obtained from various Zn fertilization and cultivars was then dehulled to produce brown rice and husk. The entire amount of husk was collected, weighed and set aside for analysis. The total quantity of brown rice produced was milled into white rice and bran, and the white rice was used to prepare cooked rice. During milling both the white rice and bran were collected, weighed and stored for analysis. The dehulling and milling processes were conducted using a compact mill, resulting in husk, bran and white rice. These along with rough rice and brown rice were later analysed for Zn and phytate using the standard procedures.

## 2.8 Cooking of the Processed Grains

A 100 g portion of white rice was washed twice with 250 ml of water and then soaked in 250 ml of distilled water for 30 minutes before cooking. After rinsing water soaked grains were cooked on a hot plate at 380° C with 600 ml of water. Cooking was stopped when a few cooked kernels showed no white kernel left behind when pressed between two glass slides (opaque core of cooked rice just disappeared). After cooking, rice and decanted water were separated. Both were dried in a hot air oven at 60 °C until they reached a constant weight. The samples were then ground using a pestle and mortar, passed through a 0.5 mm sieve, and stored in airtight polyethylene bags at room temperature prior to digestion (Suman, 2011). Zinc content in the samples were analysed as per the standard procedures.

## 2.9 Zinc and Phytate Analysis and Zinc Bioavailability

Zinc can be analysed by nitric-perchloric acid (9:4) digestion and atomic absorption spectrometry (Jackson, 1973). Phytate was

extracted with trichloroacetic acid and subsequently precipitated as ferric salt. The iron concentration of the precipitate was measured calorimetrically using a spectrophotometer at 480 nm. This value was used to compute the phytate concentration, assuming a constant 4Fe: 6P molecular ratio in the precipitate (Sadasivam and Manickam, 2016).

Phytate: Zn molar ratio was calculated using the following formula (Murphy et al., 1992; Gibson, 2005).

$$\text{Phytate: Zinc molar ratio} = \frac{\text{Phytic acid concentration (mg kg}^{-1}\text{)} / 660}{\text{Zn content in (mg kg}^{-1}\text{)} / 65.4}$$

where, 660 is molecular weight of phytic acid and 65.4 is atomic weight of Zn. The inhibitory effect of phytate on Zn bioavailability in humans i.e., the absorbability of dietary Zn in humans, can be predicted from phytate: Zn molar ratio in human diet (Gibson, 2005). Algorithm of Murphy and co-workers to estimate bioavailability of Zn in humans, based on work of Murphy et al. (1992) is given as follows

| Zn bioavailability estimate (per cent) | Phytate: Zn molar ratio |
|--|-------------------------|
| 55                                     | 0-5: 1                  |
| 35                                     | 5-15: 1                 |
| 15                                     | 15-30: 1                |
| 10                                     | >30: 1                  |

## 2.10 Statistical Analysis

The data were subjected to statistical analysis, and critical difference at 5 per cent significance level was calculated for each parameter. The data generated were analysed by using the software GRAPES (Gopinath et al., 2020).

## 3. RESULTS AND DISCUSSION

### 3.1 Plant Height

The plant height was affected significantly with foliar application of Zn during panicle initiation and harvest stage (Table 2) and was not significantly influenced by the effect of varieties

and their interaction with fertilization at panicle initiation and harvest stages. Higher plant height was recorded with 1.0 per cent ZnSO<sub>4</sub> and was comparable to 0.5 per cent ZnSO<sub>4</sub> at both the panicle initiation stage (80.5 cm, 79.1 cm) and harvest stage (113 cm, 110 cm). The lower plant heights across all the growth stages were observed in the control. The enhancement in height can be attributed to the sufficient supply of Zn, which likely improved the availability and uptake of other essential nutrients leading to better crop growth. Sudha and Stalin (2015) reported that foliar application of micronutrients significantly increased plant height, attributing to the enhanced enzymatic activity and auxin metabolism in the plants. Shivay et al. (2016) noted that the application of ZnSO<sub>4</sub> at 0.5 per cent resulted in taller plants.

### 3.2 Tillers Per Hill

The variation in tillers per hill due to foliar Zn fertilization was also found to be significant. Data related to tillers per hill under the influence of different levels of foliar Zn fertilization and varieties has been shown in Table 2. Foliar fertilization of Zn had significant effect on the tiller count per hill. At the panicle initiation stage higher number of tillers per hill (20.2) were registered with ZnSO<sub>4</sub> at 1.0 per cent, which was at par with 0.5 per cent ZnSO<sub>4</sub> treatment (19.0). Similarly, at harvest the higher tiller count was

recorded with 1 per cent ZnSO<sub>4</sub> application (15.7) and was on par with 0.5 per cent (15.4). The absence of Zn foliar fertilization resulted in lower tiller number across all the growth stages. Mustafa et al. (2013) stated that optimum quantity of Zn enhanced number of tillers at all growth stages. Increase in number of tillers due to Zn application was also reported by Slaton et al. (2005).

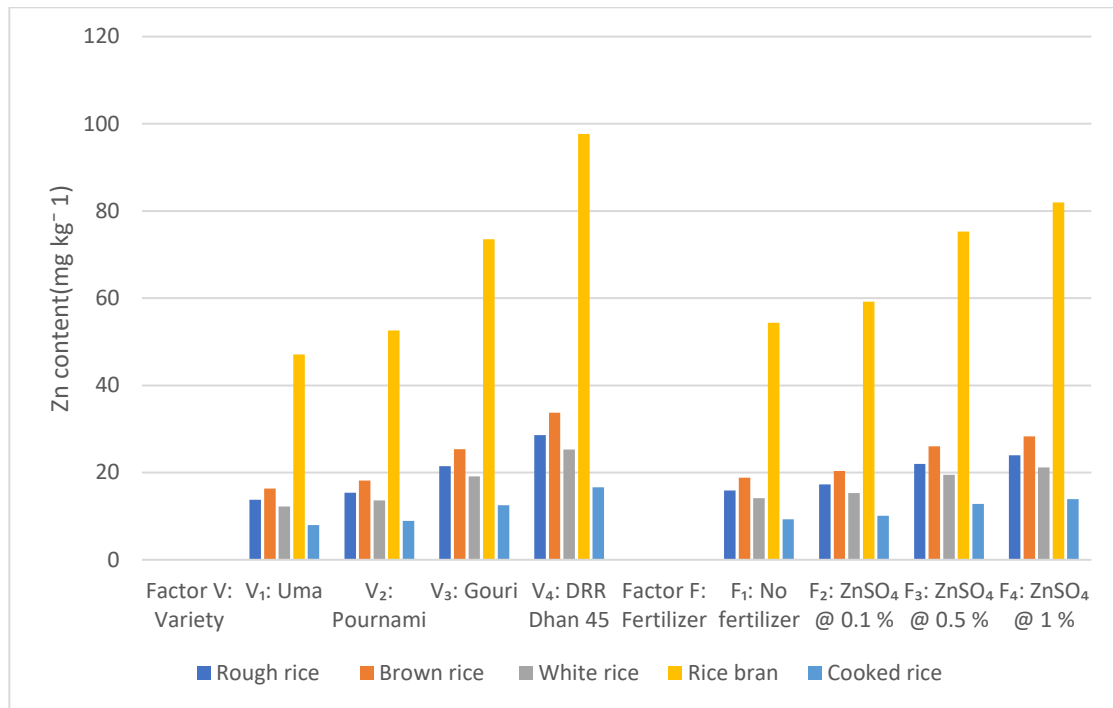
### 3.3 Dry Matter Production

The data presented in Table 2. revealed that at panicle initiation and harvest stages dry matter production was significantly influenced by Zn fertilization. It is clear from the data that higher dry matter production was recorded with ZnSO<sub>4</sub> @ 1.0 per cent at both the panicle initiation (12.0 g hill<sup>-1</sup>) and harvest stage (28.9 g hill<sup>-1</sup>) and was on par with ZnSO<sub>4</sub> @ 0.5 per cent. This was owing to the reason that dry matter generation in plant depends on potential photosynthetic capacity which in turn depends on leaf area, nutrient consumption and favourable environmental circumstances (De Datta, 1981). Higher dry matter production with varied Zn treatments could be ascribed to increased plant height and leaf area index, as Zn is essential for auxin and enzyme synthesis. Increase in dry matter production due to Zn application was also observed by Tatarwal et al. (2011), Kumar et al. (2011) and Ravi et al. (2012).

**Table 2. Effect of Zn foliar application on Growth parameters**

| Treatments                         | Growth Parameters  |         |                        |         |   |         |
|------------------------------------|--------------------|---------|------------------------|---------|---|---------|
|                                    | Plant Height (cm)  |         | Tillers Per Hill (nos) |         | Dry matter Production (g hill <sup>-1</sup> ) |         |
|                                    | Panicle Initiation | Harvest | Panicle Initiation     | Harvest | Panicle Initiation                            | Harvest |
| <b>Varieties (V)</b>               |                    |         |                        |         |   |         |
| Uma                                | 74.4               | 100     | 17.3                   | 15.0    | 10.7  | 25.4    |
| Pournami                           | 70.5               | 97      | 16.3                   | 14.4    | 10.3  | 24.8    |
| Gouri                              | 71.6               | 96      | 15.7                   | 14.8    | 10.1  | 24.1    |
| DRR Dhan-45                        | 73.1               | 99      | 16.8                   | 14.9    | 10.5  | 25.1    |
| <b>Sem ((±))</b>                   | 2.0                | 4       | 0.8                    | 0.3     | 0.3   | 0.9     |
| <b>CD (0.05)</b>                   | NS                 | NS      | NS                     | NS      | NS  | NS      |
| <b>Zinc Foliar application (F)</b> |                    |         |                        |         |   |         |
| No ZnSO <sub>4</sub>               | 63.6               | 82      | 12.9                   | 13.9    | 8.7   | 20.8    |
| ZnSO <sub>4</sub> @ 0.1%           | 66.4               | 86      | 14.0                   | 14.1    | 9.5   | 22.4    |
| ZnSO <sub>4</sub> @ 0.5            | 79.1               | 110     | 19.0                   | 15.4    | 11.4  | 27.3    |
| ZnSO <sub>4</sub> @ 1 %            | 80.5               | 113     | 20.2                   | 15.7    | 12.0  | 28.9    |
| <b>Sem ((±))</b>                   | 2.0                | 4       | 0.8                    | 0.3     | 0.3   | 0.9     |
| <b>CD (0.05)</b>                   | 5.85               | 10.9    | 2.16                   | 0.71    | 1.06  | 2.53    |

Note: Interaction (V x F) non-significant



**Fig. 1. Effect of varying levels of Zn foliar fertilization on Zn content in grain fractions of various rice varieties**

### 3.4 Effect of Zn Application on Estimated Zn Bioavailability in Rice Grain Fractions

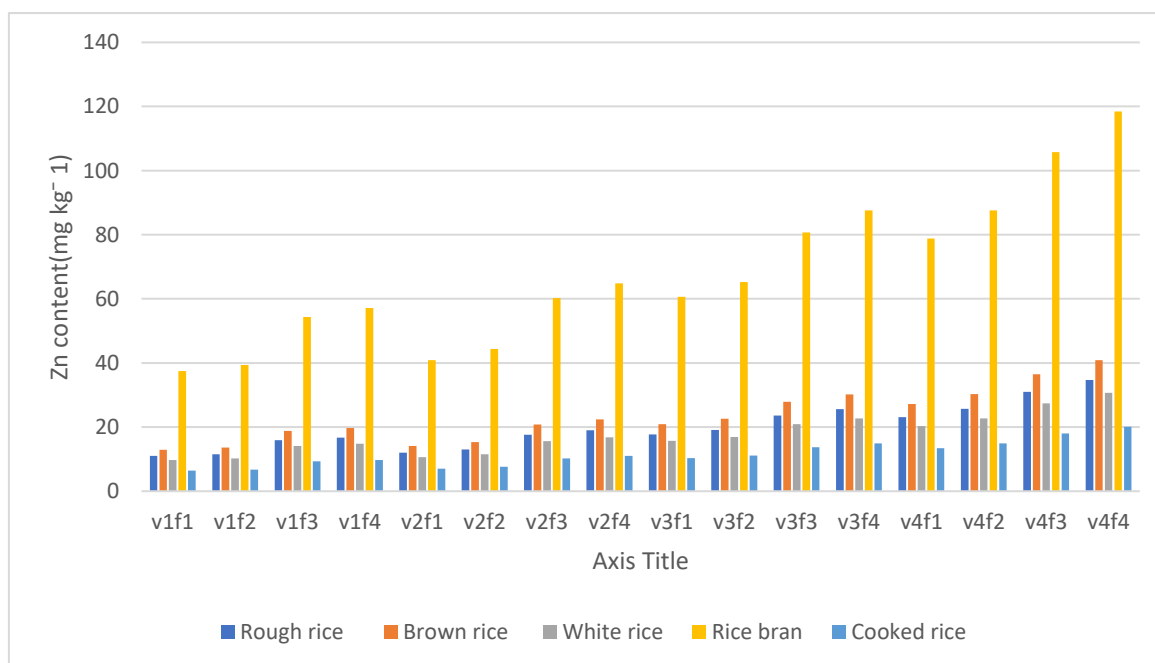
**Zinc:** The results of the study illustrated that the accumulation of Zn in white rice increased with the application of ZnSO<sub>4</sub> at 0.5 per cent (19.5 mg kg<sup>-1</sup>), which was statistically similar to the level obtained with the application of ZnSO<sub>4</sub> at 1 per cent (21.2 mg kg<sup>-1</sup>). Additionally, ZnSO<sub>4</sub> at 0.5 per cent enhanced the Zn content in harvested rough rice, brown rice, rice bran and cooked rice 22, 26, 75.3, and 12.8 mg kg<sup>-1</sup> respectively, reaching levels comparable to those achieved with ZnSO<sub>4</sub> at 1 per cent (Fig. 1). The interaction between rice varieties and Zn foliar application was not significant. However, foliar application of ZnSO<sub>4</sub> consistently increased Zn content across all rice cultivars (Fig. 2). Notably, Dhan 45 showed higher Zn content when treated with 1 per cent ZnSO<sub>4</sub> followed by 0.5 per cent application as the next most effective treatment. Zinc applied through foliar spray is effectively absorbed by the leaves and can be translocated to the grains (Boonchuay et al., 2013). The timing of foliar spray is also a key factor for enhancing Zn content in grains. Phuphong et al. (2018) reported that applying Zn foliar sprays after flowering significantly increases the Zn concentration in both polished and brown rice.

**Phytate:** The study found that varieties, Zn fertilization and their interactions had no significant effect on phytate concentrations in whole grain and milled fractions, in contrast to prior findings that showed that soil or foliar Zn application reduced phytate concentrations in rice grain considerably (Mabesa et al., 2013 & Imran et al., 2015). Possible explanation could be that foliar Zn application inhibits the conversion of inorganic phosphorus to phytate in rice grain.

**Phytate: Zn molar ratio:** The results of the study illustrated that Zn application significantly reduced the phytate: Zn molar ratio in polished and brown rice for all rice cultivars over control, the lowest phytate: Zn molar ratio was noted in foliar application with ZnSO<sub>4</sub> @ 1.0 per cent which was followed by foliar application with ZnSO<sub>4</sub> @ 0.5 per cent (Table 3). These findings align with the established recommendation that a phytate: Zn molar ratio below 20 is optimal for Zn nutrition in human diets (Weaver and Kannan, 2002). Irrespective of the varieties and Zn fertilization levels, the phytate: Zn molar ratio in polished white rice consistently remained below 20, indicating optimum Zn nutrition in human diets. Among the rice varieties evaluated, the genetically biofortified Dhan 45 recorded significantly lower phytate: Zn molar ratios in

rough rice (22.1), brown rice (25.5), white rice (5.12), and rice bran (21.3). Fertilization with ZnSO<sub>4</sub> @ 1.0 per cent at maximum tillering and milk stage resulted in significantly lower phytate: Zn molar ratios in rough rice (28.3), brown rice (32.7), white rice (6.31), and rice bran (25.9) respectively. In the case of rough rice (18.9) and brown rice (21.8), foliar application of ZnSO<sub>4</sub> @ 1.0 per cent in Dhan 45 recorded significantly lower phytate: Zn molar ratio. This suggests that varieties, in combination with Zn fertilization can further enhance Zn bioavailability. While the 1 per cent concentration achieved the greatest reduction in the phytate: Zn molar ratio, the 0.5 per cent treatment provided a substantial improvement, for instance the phytate: Zn molar ratio decreased to 30.2 in rough rice, 34.8 in brown rice, 6.72 in white rice, and 27.6 in rice bran with the 0.5 per cent ZnSO<sub>4</sub> treatment. This makes it a viable alternative where lower Zn input is preferred. Fertilization with higher Zn

concentrations in whole grain and milled fractions resulted in decreased phytate: Zn molar ratios, bringing phytate: Zn molar ratios closer to desirable reference levels for improved Zn bioavailability. The result is in consonance with the observation of Hussain et al. (2012) & Hama-Salih et al. (2021) who reported that foliar Zn fertilization increased the estimated Zn bioavailability and decreased the molar ratio of phytate: Zn in rice. Saha et al. (2017) also reported a notable decrease in the phytate: Zn molar ratio with Zn foliar application at the maximum tillering and flowering stages in rice. The distribution of phytic acid within the rice kernel further explains the variations observed in the phytate: Zn molar ratio across different rice fractions. Brown rice is richer than milled rice in terms of phytic acid that may inhibit absorption of minerals. Major amount of phytic acid present in the aleurone layer will be removed by milling process (Itani et al., 2002).



**Fig. 2. Interaction between rice varieties and Zn foliar fertilisation on Zn content of rice varieties**

**Table 3. Effect different levels of Zn foliar fertilization on Phytate: Zn molar ratio of rough rice, brown rice, rice bran and white rice**

| Treatment                | Rough rice | Brown rice | Rice Bran | White rice |
|--------------------------|------------|------------|-----------|------------|
| <b>Factor V: Variety</b> |            |            |           |            |
| V <sub>1</sub>           | 45.5       | 52.6       | 42.3      | 10.21      |
| V <sub>2</sub>           | 39.6       | 45.7       | 37.5      | 9.19       |
| V <sub>3</sub>           | 28.3       | 32.7       | 27.3      | 6.56       |
| V <sub>4</sub>           | 22.1       | 25.5       | 21.3      | 5.12       |
| SEm(±)                   | 0.1        | 0.1        | 0.3       | 0.08       |

| Treatment                         | Rough rice | Brown rice | Rice Bran | White rice |
|-----------------------------------|------------|------------|-----------|------------|
| <b>Factor V: Variety</b>          |            |            |           |            |
| <b>CD (0.05)</b>                  | 0.26       | 0.30       | 0.90      | 0.247      |
| <b>Factor F: Fertilizer</b>       |            |            |           |            |
| <b>F<sub>1</sub></b>              | 38.0       | 43.9       | 38.6      | 9.29       |
| <b>F<sub>2</sub></b>              | 39.1       | 45.1       | 36.3      | 8.77       |
| <b>F<sub>3</sub></b>              | 30.2       | 34.8       | 27.6      | 6.72       |
| <b>F<sub>4</sub></b>              | 28.3       | 32.7       | 25.9      | 6.31       |
| <b>Sem (±)</b>                    | 0.1        | 0.1        | 0.3       | 0.08       |
| <b>CD (0.05)</b>                  | 0.26       | 0.30       | 0.90      | 0.247      |
| <b>Interaction (VxF)</b>          |            |            |           |            |
| <b>v<sub>1</sub>f<sub>1</sub></b> | 54.9       | 63.3       | 51.0      | 12.31      |
| <b>v<sub>1</sub>f<sub>2</sub></b> | 52.2       | 60.3       | 48.5      | 11.82      |
| <b>v<sub>1</sub>f<sub>3</sub></b> | 38.0       | 43.9       | 35.3      | 8.46       |
| <b>v<sub>1</sub>f<sub>4</sub></b> | 37.1       | 42.8       | 34.4      | 8.27       |
| <b>v<sub>2</sub>f<sub>1</sub></b> | 43.7       | 50.5       | 46.5      | 11.19      |
| <b>v<sub>2</sub>f<sub>2</sub></b> | 46.5       | 53.7       | 43.2      | 10.39      |
| <b>v<sub>2</sub>f<sub>3</sub></b> | 35.3       | 40.7       | 31.2      | 7.88       |
| <b>v<sub>2</sub>f<sub>4</sub></b> | 32.8       | 37.8       | 29.1      | 7.31       |
| <b>v<sub>3</sub>f<sub>1</sub></b> | 29.7       | 34.3       | 31.8      | 7.65       |
| <b>v<sub>3</sub>f<sub>2</sub></b> | 32.5       | 37.6       | 30.3      | 7.26       |
| <b>v<sub>3</sub>f<sub>3</sub></b> | 26.4       | 30.5       | 24.6      | 5.89       |
| <b>v<sub>3</sub>f<sub>4</sub></b> | 24.5       | 28.2       | 22.7      | 5.44       |
| <b>v<sub>4</sub>f<sub>1</sub></b> | 23.7       | 27.4       | 25.1      | 6.03       |
| <b>v<sub>4</sub>f<sub>2</sub></b> | 25.1       | 29.0       | 23.3      | 5.61       |
| <b>v<sub>4</sub>f<sub>3</sub></b> | 20.8       | 24.0       | 19.3      | 4.64       |
| <b>v<sub>4</sub>f<sub>4</sub></b> | 18.9       | 21.8       | 17.5      | 4.20       |
| <b>Sem (±)</b>                    | 0.2        | 0.2        | 0.62      | 0.171      |
| <b>CD (0.05)</b>                  | 0.53       | 0.61       | 1.80      | 0.495      |

#### 4. CONCLUSION

Growth parameters were significantly affected by Zn foliar fertilization in various rice varieties and was comparable between 0.5 per cent and 1.0 per cent ZnSO<sub>4</sub> concentrations. Foliar application with 1.0 per cent and 0.5 per cent ZnSO<sub>4</sub> reduced the phytate: Zn molar ratios. Although the 1.0 per cent ZnSO<sub>4</sub> concentration resulted in greater reductions, 0.5 per cent ZnSO<sub>4</sub> treatment proved to be the optimal, achieving significant zinc enrichment with minimal phytate interference. The results suggest that brown rice can be processed into white rice to produce desired phytate: Zn ratio for optimum Zn nutrition in humans.

#### DISCLAIMER (ARTIFICIAL INTELLIGENCE)

Author(s) hereby declare that generative AI technologies such as Large Language Models, etc. have been used during the writing or editing of manuscripts. This explanation will include the name, version, model, and source of the generative AI technology and as well as all input prompts provided to the generative AI technology.

Details of the AI usage are given below:

1.ChatGpT

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#### COMPETING INTERESTS

Authors have declared that no competing interests exist.

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